## ABSTRACT OF THE DISCLOSURE

A process for producing an adhered SOI substrate without causing cracking and peeling of a single-crystal silicon The process consists of selectively forming a thin film. porous silicon layer in a single-crystal semiconductor the single-crystal adding hydrogen into substrate, semiconductor substrate to form a hydrogen-added layer, adhering the single-crystal semiconductor substrate to a single-crystal the separating substrate, supporting semiconductor substrate at the hydrogen-added layer by thermal annealing, performing thermal annealing again to stabilize the adhering interface, and selectively removing the porous silicon layer to give single-crystal silicon layer divided into islands.

5

10